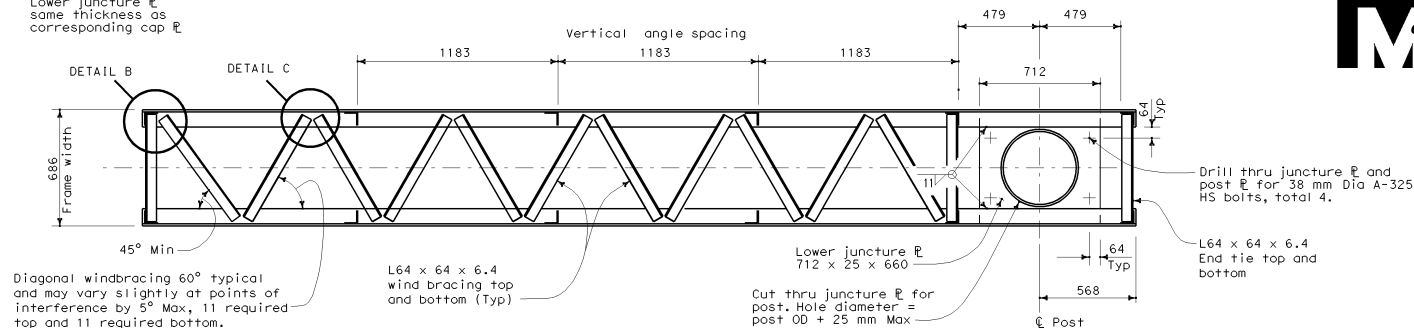
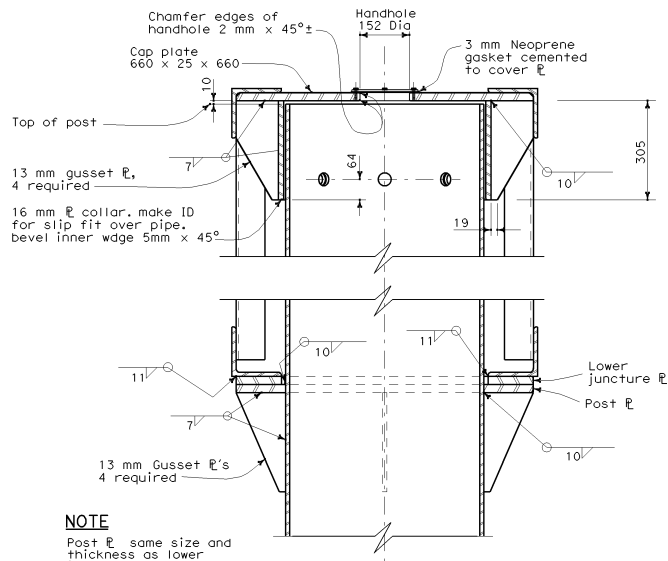


NOTE
Lower juncture \angle
same thickness as
corresponding cap \angle



SECTION A-A LOWER JUNCTURE CONNECTION

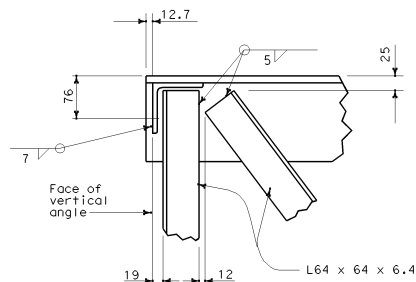


NOTE
Post \angle same size and
thickness as lower
juncture plate. Cut for
post OD + 2 mm Max
and weld to post

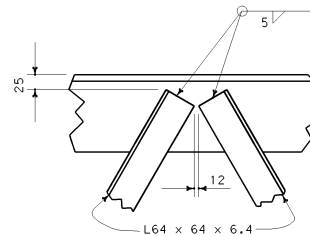
SECTION B-B

NOTES

1. In all cases, truss shall be supported at lower juncture connection.
2. Post to truss connections shall be fitted in shop. Faying surfaces shall meet tolerances noted in contract documents.
3. For gussets parallel to the sign panel, cut to clear bolts as shown on Standard Plan S129.



DETAIL B



DETAIL C

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION
**OVERHEAD SIGN-TRUSS
SINGLE POST TYPE
FRAME JUNCTURE DETAILS
FULL CANTILEVER
CHANGEABLE MESSAGE SIGNS
MODEL 510**

NO SCALE

ALL DIMENSIONS ARE IN
MILLIMETERS UNLESS OTHERWISE SHOWN

S131



DIST	COUNTY	ROUTE	KILOMETER POST TOTAL PROJECT	SHEET TOTAL NO. SHEETS
REGISTERED CIVIL ENGINEER				
July 1, 2004				
PLANS APPROVAL DATE				
The State of California or its officers or agents shall not be responsible for the accuracy or completeness of electronic copies of this plan sheet.				
To get to the Caltrans web site, go to: http://www.dot.ca.gov				

